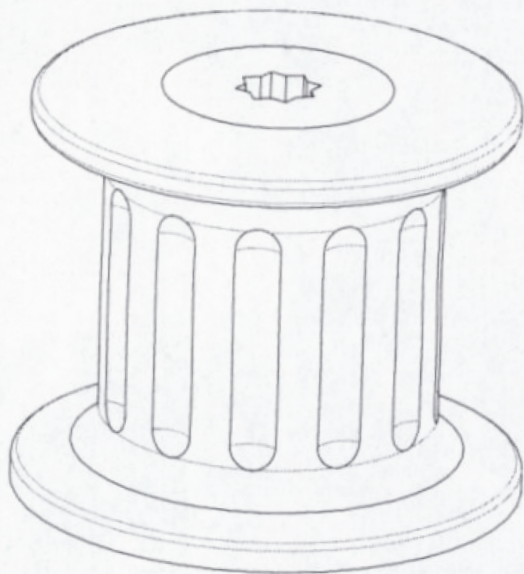
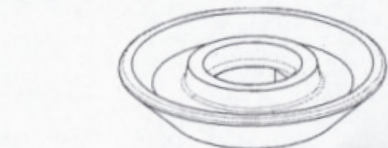


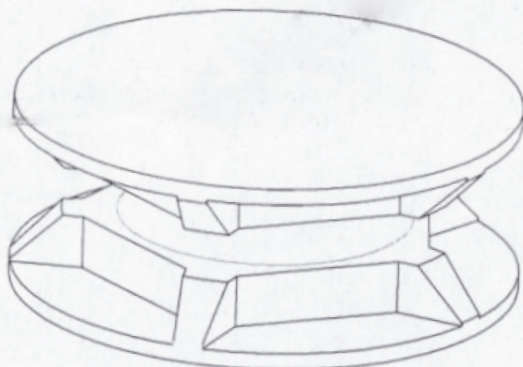
# STAR GYPSY ASSEMBLY INSTRUCTION



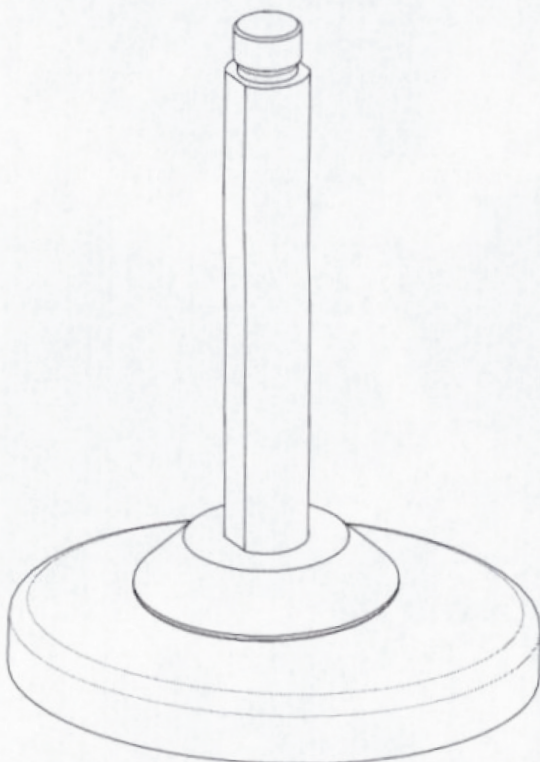
1 - Unscrew and remove drum nut



3 - Remove the upper clutch



4 - Insert the gypsy (magnet base side)



5 - Re-assemble all the parts in reverse order