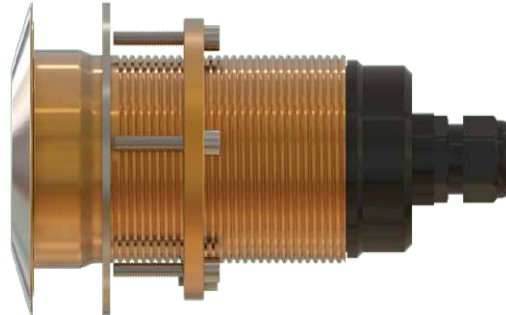


## TIX 803 & TIX 1603 Thru-Hull Light Lumishore EOS Full Colour Change light Installation and Operating Guide



Congratulations! You have purchased a LUMISHORE advanced technology underwater light. Every care has been taken to ensure your Thru-Hull light arrives in perfect condition, so please enjoy the ultimate experience in underwater lighting.

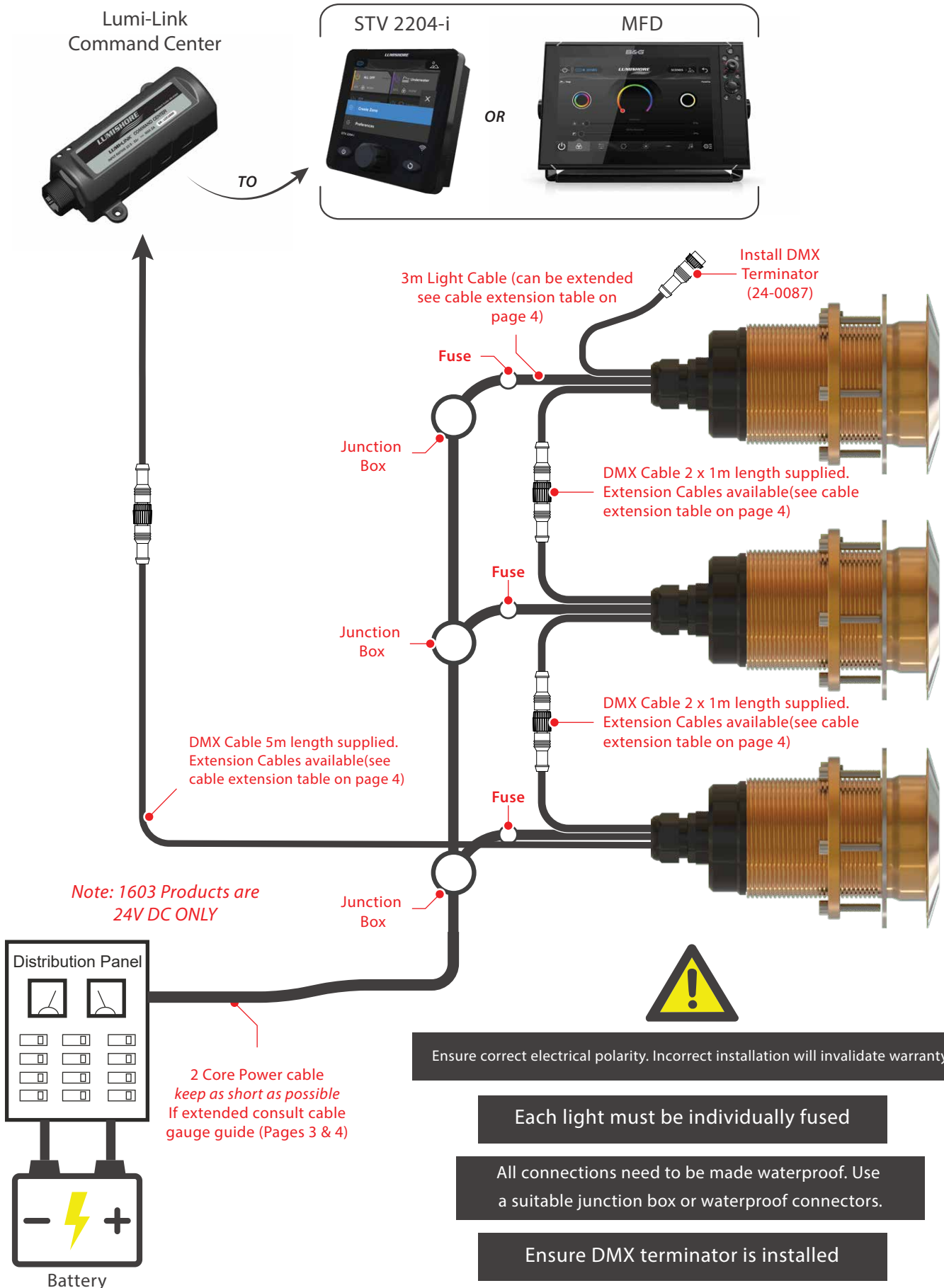
LUMISHORE Thru-Hull high intensity lights are designed for those owners who prefer the integrity of a thru-hull installation in a light that employs the most powerful, efficient and cost effective underwater LED lighting on the market today. The LUMISHORE Thru-Hull is suitable for many sizes and types of watercraft, including Sports Boats, Cruisers, Yachts and Super Yachts.

Please read the following pages before attempting installation to ensure complete understanding of the LUMISHORE LED lights.

### BEFORE YOU START

- **High Intensity LED light – Do not stare into the LED module at close proximity.**
- Always ensure that the vessel's power source and battery are disconnected or isolated prior to installation
- A qualified professional should carry out both the electrical and mechanical installation. If in doubt please contact LUMISHORE
- Always use a suitable fuse or circuit breaker to protect the complete system. Each light to be individually fused.
- The Thru-Hull maybe installed into GRP (Glass Reinforced Plastic or Fibreglass) and wooden hulls.
- For metal hull or carbon fibre installations an isolation kit will be required.
- The light should be installed 6" - 10" (150-250mm) below the minimum load waterline.
- For best results install the lights between 2.5ft (0.8m) and 6.5ft (2m) apart.
- Never try to install or remove light with the vessel in the water.
- Lights should not be exposed to any temperatures in excess of 150°F (65°C). For example, next to hot engine components or where exhaust emissions could be expelled onto the light while underwater.
- Do not over tighten the retaining bolts. A force of **3Nm** on each bolt should not be exceeded.
- All LUMISHORE products should have a bonding to the DC system via bonding strap for galvanic protection.
- Choose a location - The light must be installed onto a flat (not curved) surface. Mount on transom or side hull only.

*Note: For detailed installation instructions please refer to the installation manual that came with your controller / command center*

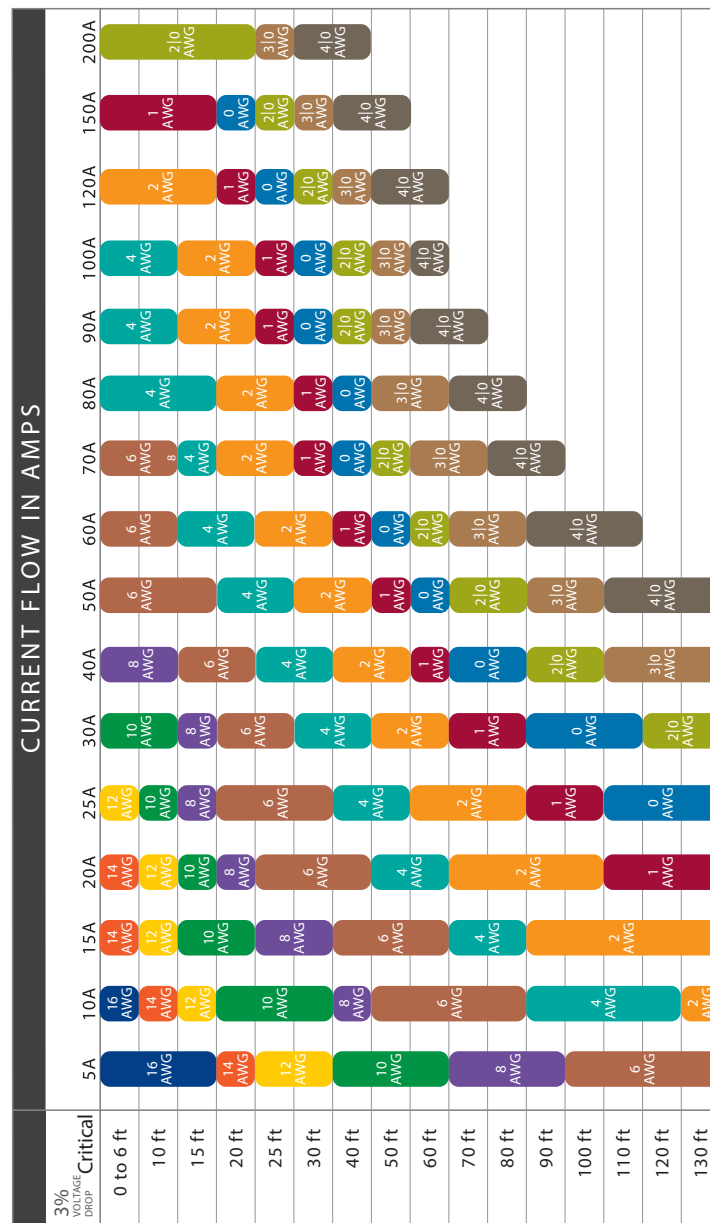


It is important to use the correct cable gauge for the installation. This can be split into two sections; Power source to Junction box and Junction box to each light.

First, calculate the cable gauge required from the power source to the junction box. The method for doing this is:

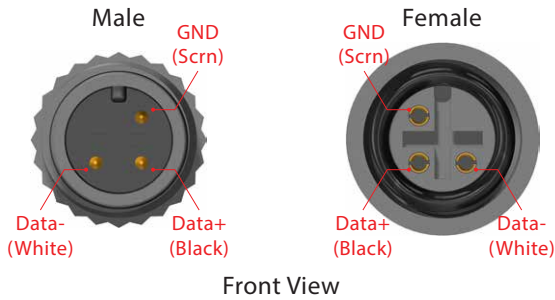
1. Calculate the TOTAL CURRENT IN AMPS of the circuit. i.e. (number of lights x max current) at chosen voltage.
2. Find circuit LENGTH IN FEET along the left side of the chart. Note that the total length of the circuit is the ROUNDTRIP distance from power source (usually the battery) to the junction box **and back**.
3. Read off the cable gauge required for the TOTAL CURRENT for the circuit length.

Max Currents		
Model	Max Current (12V DC)	Max Current (24V DC)
TIX 803	8.8A	4.4A
TIX 1603	N/A	6.5A



All of the DMX cables can be extended using Lumishore premolded extension cables. (DO NOT cut and splice cables)

### DMX Connector Pinouts



DMX Extension	Part Number
1m	60-0403
5m	60-0404
15m	60-0405

### Extending the Light Power Cable

The light power cable can be extended, however the correct cable gauge should be used. See the tables below.

The tables below give the **minimum** cable gauge required depending on the supply voltage, and distance from the power Source to the lights. Please ensure that the correct cable gauge is used in the installation

*Note: The cable distance there and back has been taken into consideration in these calculations.*

Model	Gauge	Max Length of Cable	
		12V	24V
TIX803	14AWG	Do Not Extend	32ft
TIX1603	14AWG	N/A	30ft

### Fuse Table

Model	Fuse Rating	
	12V	24V
TIX803	15A	7.5A
TIX1603	N/A	10A

### AWG to Metric conversion table

AWG Size	Cross sectional Area	Cable diameter
18	1mm <sup>2</sup>	0.8mm
16	1.3mm <sup>2</sup>	1.3mm
14	2.0mm <sup>2</sup>	1.6mm
12	3.3mm <sup>2</sup>	2.0mm
10	5.2mm <sup>2</sup>	2.5mm
8	8.3mm <sup>2</sup>	3.2mm
6	13mm <sup>2</sup>	4.1mm
4	20mm <sup>2</sup>	5.1mm
2	33mm <sup>2</sup>	6.5mm

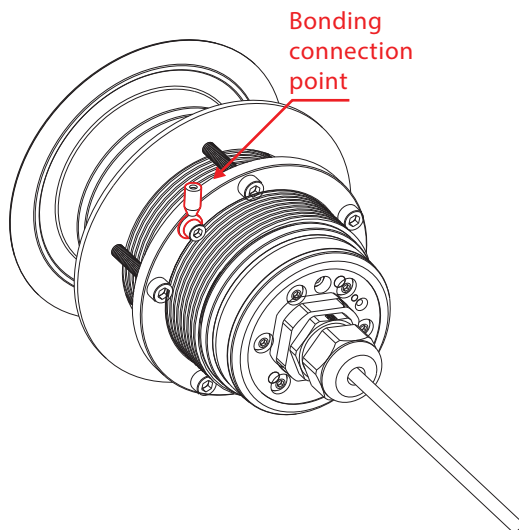


**DO NOT attempt to unscrew or remove cartridge from light body. Doing so will invalidate warranty and potentially damage the LED module.**

**Bonding Attention: Failure to bond the lights properly and maintain the appropriate protection will invalidate the LUMISHORE warranty.**

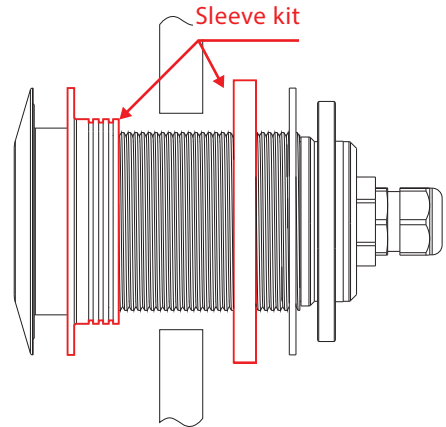
LUMISHORE lights should be connected to the vessel's DC Bonding system to ensure protection from electrolytic / galvanic corrosion. All bonding connections should be fully checked prior to returning the vessel to the water. LUMISHORE lights have integrated circuitry to protect lights from external issues, but these are dependent upon correct bonding.

Installation into a metal or carbon fibre hull requires an isolation sleeve kit. In this Case DO NOT Bond lights.



Metal Hull - isolation Sleeve

Isolation Sleeve kit



Model	Part Number
TIX803	60-0211
TIX1603	60-0212

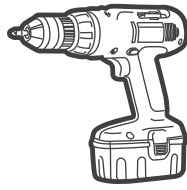
## Installation Considerations

- Location - Positioning will be dependent on both external and internal obstacles; consideration should be given to installation wiring and internal access within the vessel. Ideally the light modules should be installed 6" to 10" (150-250mm) below the water line and spaced between 2.5ft to 6.5ft (0.8-2m) apart.
- Select a flat surface, make sure that both the internal and external surfaces of the hull are even and parallel. It may be necessary to sand or grind the surface.
- A hole will be drilled to allow the Thru-Hull light to be inserted. Care must be taken to ensure there is unrestricted access inside the hull
- The light is temperature sensitive and must not be located close to the exhaust or other heat sources.
- If multiple lights are installed, each light should be evenly spaced to ensure the best water illumination. The number of lights and the spacing on your vessel will depend on a few factors: vessel size, location of lights and water clarity.

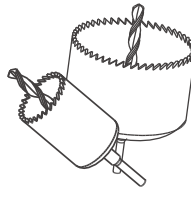
## Tools Required



5mm Allen Wrench



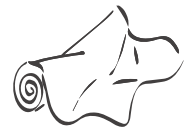
Drill/Driver



Hole-saw



Marine Sealant  
(Use only 3M 4200)



Rags for clean-up

1. Measure the position of the lights on a flat part of the hull. Mark carefully, and double-check for internal obstacles.
2. Check the required hole size against the table below. Drill a perpendicular hole through the hull using an appropriate cutter for the hull material.

Model	Hole Size	Hole Size W/Delrin Sleeve
TIX 803	86mm (3.375")	93mm (3.656")
TIX 1603	92mm (3.625")	101mm (4")

3. The exposed inner hull surface must be properly sealed to prevent water intrusion into the hull before the Thru-Hull is secured in place.
4. Before inserting the Thru-Hull ensure that the hull surface is free from dirt and grease and remove any existing anti-foul from the hull surface.



**Note: Do not use an alcohol-based solvent as this may have an adverse effect on the sealant**

5. Using an approved adhesive (3M 4200 Marine (recommended) or similar), apply liberally a continuous bead of sealant around the entire circumference of the sealant groove, on the base of the stem and on the shaft of the Thru-Hull.
6. Feed the connector and cable through the hole in the hull avoiding any strain on the cable. Gently insert the stem of the Thru-Hull light assembly through the hole in the hull.
7. Apply even pressure with a slight circular motion until the Thru-Hull is flush with the hull surface.
8. From inside the vessel, feed the supplied washer down the shaft of the Thru-Hull fitting. Screw the locking nut in place and tighten the retaining bolts so that they are hand tight (less than 1Nm) - **Do not tighten fully at this stage, excess pressure will push all of the sealant out.**
9. Remove excess sealant that is squeezed from behind the light with a rag.
10. Allow the sealant to cure according to the sealant manufacturer's instructions. Once fully cured, using a 5mm Allen wrench, re-tighten each retaining bolt (force less than 3Nm). **Care should be taken not to exceed this force as damage to the light module or hull of the vessel may occur.**
11. Attach the vessel's bonding protection to the bonding bolt on the locking ring.

## Testing the Lights



The underwater lighting system should always be tested before the boat goes back in the water. Check that each light comes on, and all lights change in sequence as per the system operation section above. See the problem solving guide for advice on resolving any issues.

Once the boat is back in the water, check for any water ingress on the installed lights. Any ingress should be dealt with immediately. The lights should be checked several times over the first 24-hours and periodically after that to ensure installation is satisfactory.

## Maintenance and Cleaning

The locking nut and retaining bolts should be inspected on a regular basis to ensure they are kept tight. LUMISHORE recommends general inspection of the light module, driver and cable attachments every month.

LUMISHORE lights require simple cleaning. Lights should be checked often to ensure the light body and lens area are free from sea growth. In the event that your light requires cleaning, we recommend the use of a soft cloth or soft bristled brush. The glass should be kept clean with a plastic scraper or soft brush. Regular cleaning of the lens will ensure that the light module delivers maximum optical output. DO NOT use an abrasive cloth or cleaning agent as permanent damage to the lens may occur.

DO NOT use any abrasive cleaning materials as these may damage the body of the light.  
DO NOT use any cleaning fluids that contain solvents, acids or alkalis.  
DO NOT clean using pressure washing or sandblasting equipment.

Slight discolouration of body may occur over life. This does not affect performance, and is not subject to warranty.

Due to nature and high build quality it may on rare occasions be possible to see small levels of condensation, this is normal for high power LEDs and will disappear after cooling and does not harm operation in any way.

No chemicals, cleaners, chemical sprays or sandblasting should ever be applied / used on lights — this will negate warranty

To prolong device lifetime and prevent marine growth build up, a good quality anti-fouling system must be used to coat the external body of the device. This should be renewed regularly.

If lights are covered for any reason e.g. Maintenance or Painting. DO NOT switch the lights on until the covers are removed.

## Product Support

If you have questions or comments, please e-mail [info@lumishore.com](mailto:info@lumishore.com) or call USA (941) 405-3302, United Kingdom +44(0)208 144 1694, or France +33(0)493 582 537.

## Warranty

LUMISHORE Ltd warrants the Thru-Hull lighting system to be free from defects in workmanship for a period of three years, starting from the date of original purchase. Should your lighting system have a problem during this period, please contact your dealer as soon as you become aware of the defect.

Misuse, abuse, improper installation, neglect, improper shipping, damage caused by disasters (e.g. fire, flood and lightning), installation by unqualified personnel, unauthorized repair or modification will void this warranty. For the avoidance of confusion and doubt, non compliance with all installation, maintenance and operating instructions in this document constitute non conformance with warranty terms.

Full warranty details are available at [www.lumishore.com](http://www.lumishore.com).

## Troubleshooting

In the event of one or more of the lights not lighting up then check the LED status on the driver (at the back of the light). The LED will either be continually ON (healthy), OFF (no power to driver) or flashing. Please refer to the table below for what the number of flashes means and what action to take.

LED Status	Meaning	Action to take / Things to check
No LED light on driver	No power to driver	Check fuse / breaker Check connections Check voltage at input to driver connections
Solid LED	Power On	Driver is receiving voltage and operating properly Check the switch is operating correctly
Flashing 2 times	Low input voltage to driver	Check power connections or battery voltage
Flashing 3 times	Light temp too high	Could happen when light is out of water or next to exhaust
Flashing 4 times	Driver temp too high	Driver is mounted too close to an engine or exhaust
Flashing 7 times	LED array voltage out of range	Check the connections between light and driver Check light in each colour to determine if all colours are working
Flashing 8 times	Light not detected	Light is not connected or cable is cut or pinched Light has been connected incorrectly to the driver
Continuous rapid flashing	Driver program corrupt	Reset driver by switching off power for 1 minute, and then switching on again Contact LUMISHORE if problem persists

In the event of an issue, record the serial number(s) of the light(s) and contact your local dealer.

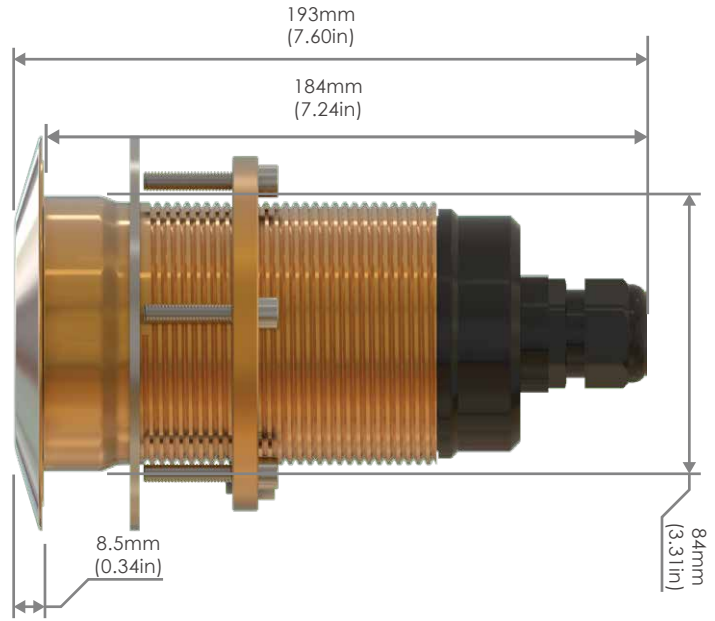


If a light does not switch on, or function normally, it should be disconnected from the power source

Thank you!  
For purchasing LUMISHORE lights



### TIX803 Light Unit



### TIX1603 Light Unit

